



# TU-84P NF

Prepreg: TU-84P NF

TU-84P NF no-flow, halogen-free prepreg consist of optimal resin flow specially formulated for unique purpose bonding application. The special design TU-84P NF no-flow, halogen-free prepreg is appropriate for applying in multiple layer rigid-flex bonding, heat sink bonding and die cavity board application. TU-84P NF no-flow prepreg also provide excellent bonding performance with a variety of polyimide materials and with excellent high Tg, low CTE thermal performance for sequential lamination and lead-free processes.

## Applications

- Rigid-flex
- Heat sink, Cavity

## Performance and Processing Advantages

- Stable resin flow
- Excellent bonding strength with polyimide materials
- Low resin powder dust generation
- Higher Tg and halogen free characteristics
- Lead Free process compatible
- Reduced z-axis thermal expansion
- Superior dimensional stability, thickness uniformity and flatness
- Good drilling processability
- Excellent through-hole and soldering reliability
- Superior dielectric thickness control
- Compatible with AOI process with UV-block property

## Industry Approvals

- IPC-4101 Type Designation : /127, /128, /130
- UL Designation – ANSI Grade: FR-4.1
- UL File Number: E189572
- Flammability Rating: 94V-0
- Maximum Operating Temperature: 130°C

## Standard Availability

- Thickness: 0.002" [0.05mm] (106 type x 1 ply) to 0.003" [0.08mm] (1080 type x 1 ply)
- Prepregs: Available in roll or panel form
- Glass Styles: 106 and 1080, other prepreg grades are available upon request



Original Document



Typical Properties for TU-84P NF Prepreg			
	Typical Values	Test Condition	SPEC
<b>Thermal</b>			
Tg (DMA)	190 °C		
Tg (TMA)	165 °C	E-2/105+des	N/A
Td (TGA)	390 °C		
CTE x-axis	11~15 ppm/°C	Ambient to Tg	N/A
CTE y-axis	11~15 ppm/°C	Ambient to Tg	N/A
CTE z-axis	2.1 %	50 to 260°C	< 3.0%
Thermal Stress, Solder Float, 288°C	> 60 sec	A	> 10 sec
T-260	> 60 min		> 30 min
T-288	> 60 min	E-2/105+des	> 15 min
Flammability	94V-0	E-24/125+des	94V-0
<b>Electrical</b>			
Permittivity (RC50%)			
1GHz (HP4291B)	4.4		
5GHz (SPC method)	4.5	C-24/23/50	N/A
10GHz (SPC method)	4.4		
Loss Tangent (RC50%)			
1GHz (HP4291B)	0.010		
5GHz (SPC method)	0.014	C-24/23/50	N/A
10GHz (SPC method)	0.015		
Volume Resistivity	> 10 <sup>10</sup> MΩ·cm	C-96/35/90	> 10 <sup>6</sup> MΩ·cm
Surface Resistivity	> 10 <sup>8</sup> MΩ	C-96/35/90	> 10 <sup>4</sup> MΩ
<b>Mechanical</b>			
Young's Modulus			
Warp Direction	26 GPa	A	N/A
Fill Direction	24 GPa		
Flexural Strength			
Lengthwise	> 75,000 psi	A	> 60,000 psi
Crosswise	> 65,000 psi	A	> 50,000 psi
Peel Strength, 1.0 oz. Cu foil	9~12 lb/in	A	> 4 lb/in
Dimensional Stability	< 0.03%	E-4/105+E-2/150	< 0.03 %
Water Absorption	0.15 %	E-1/105+des+D-24/23	< 0.8 %

## NOTE:

1. Property values are for information purposes only and not intended for specification.
2. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.

